

ADVANTRA™ PHC 9250

Hotmelt Adhesive

USE	ADVANTRA™ PHC 9250 has been developed for tray erection, case and carton sealing and the closing of folding boxes.	
PROPERTIES	<ul style="list-style-type: none">- transparent and odourless- excellent melt stability- applicable for a variety of difficult to bond surfaces- excellent heat-resistance of the bonding (e.g. -40°C to +70°C)	
REMARKS	<p>This hotmelt with new raw material base has a lower density than normal hotmelts based on EVA, that means a good bonding is reached with minimum application quantity.</p> <p>Due to the low density the adhesive is not mixable with normal hotmelts. If other adhesives have been used before, the adhesive equipment has to be carefully cleaned.</p>	
TYPICAL VALUE	Colour	white
	Film	hard, elastic, dry
	Viscosity	<u>Brookfield; Sp 27; ASTM D 3236-88</u> approx. 1820 mPa*s (150°C) approx. 925 mPa*s (175°C)
	Softening point	approx. 110 °C R&B - ASTM E28-99
	Density	approx. 0.95 g/cm ³ (23 °C)
	Open time	short
	Setting time	short
	Approvals	at request
DELIVERY FORM	Pillows in 12 kg cartons, pellets in 14 kg cartons	
SHELF LIFE	In original sealed packaging protected from sun, dust, moisture and high temperatures up to 12 months.	
APPLICATION TYPE	finger system (Dauber); wheel,- disc-systems; nozzle	
HEALTH & SAFETY REGULATIONS	see safety data sheet or label	
WORK INSTRUCTIONS	Application temperature should be between 150°C - 190°C.	

Please see overleaf for important notice.

PLEASE NOTE

The information, specified in this Product Information, is based on careful laboratory tests and prevailing practical experience. The information is not binding, which is also generally true for our practical customer service, given verbally, in writing and by tests, since, on account of the versatility of applications and use, also including possible industrial property rights of third parties, we cannot assume any responsibility.

Analysis results and all information regarding state and suitability of our products are only guidelines with no obligation on our part, unless they have been guaranteed expressly in writing, and above all do not represent a guarantee for specific properties. We advise determining the suitability of our products with respect to their suitability for the intended use and application technology by adequate further testing.

In addition to the above, our General Sales and Delivery Conditions are applicable.

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